

Maintenance Guide

Product Range:	Aluminium stair nosing profiles with infills
Materials:	<p>Stair Nosing Profile: Aluminium Alloy 6063 T6</p> <p>Infills: Castellated & Smooth Textured PVC Infills: PVC Compound ATI49.5 and ATI37.25 Inserts: Aluminium Alloy 6063 T6 Olympic Grip Infill: Aluminium Oxide set in Epoxy Resin on uPVC Compound carrier</p>
General:	<p>Immediately after installation and the removal of protective tape, the stair nosing profile should be wiped with a dry, soft cloth to remove any handling marks and fingerprints.</p> <p>These aluminium profiles are produced with a highly polished, satin, mill, black anodised, bronze or light bronze finish. Please refer to our website on finish availability for individual profiles,</p> <p>The installed profile should be swept clean on a daily basis to avoid build up of dust and dirt which may make it more difficult to maintain its appearance and adversely affect performance.</p>

Stair Nosing Profile

Polished Finish:	<p>Polished aluminium profiles require polishing with a suitable metal polish and a soft cloth in order to maintain their appearance. Make sure that all traces of polish are removed during polishing.</p> <p>Do not allow polish build up on the tread section as this may affect the slip resistance performance.</p>
Satin Finish:	<p>Wipe clean with a mild detergent, diluted with water, on a damp, not wet, cloth to remove scuffs and small scratches, a green or red Scotch pad can be used, rubbing along the grain of the existing finish.</p>
Mill Finish:	<p>Wipe clean with a mild detergent, diluted with water, on a damp, not wet, cloth.</p> <p>To remove light scuff marks, use a fine grade wire wool.</p>
Black Anodised Finish:	<p>Black Anodised finish can be cleaned using soap, warm water and a soft cloth. Do not use abrasive pads as these may scratch the surface.</p> <p>Sponge the soiled area with the solution, then rinse with clean water and dry. Prolonged exposure to damp environments, acids or strong alkali solutions may lead to corrosion of the metal.</p>
Bronze and Light Bronze Finishes:	<p>Bronze and Light Bronze finishes can be cleaned using soap, warm water and a soft cloth. Do not use abrasive pads as these may scratch the surface.</p> <p>Sponge the soiled area with the solution, then rinse with clean water and dry. Prolonged exposure to damp environments, acids or strong alkali solutions may lead to corrosion of the metal.</p>

Infills and Inserts

PVC Infills:	<p>Wipe clean with a mild detergent, diluted with water, on a damp, not wet, cloth.</p>
ATI Aluminium Infill:	<p>Please follow instructions above based on chosen infill finish.</p>
Olympic Grip Infill:	<p>Scrub clean with a mild detergent, diluted with water, on stiff brush.</p> <p>Do not use power washers or solvent cleaners as these will affect the integrity of the binding of the aluminium oxide grits leading to possible product failure</p>

Important: **Ensure that all surfaces are wiped dry after cleaning before allowing pedestrian access. Care must be taken to protect surrounding floor finishes during maintenance.**

Tip: A small piece of velvet pile carpet, used upside down, will help clean to the bottom of castellated infill features.

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