

## Product Installation Guide

### Product Range

#### CAT stair nosings - adhesive fixing only

### General:

CAT are pleased to recommend adhesive fix only on stair nosing installations where F. Ball & Co. Ltd's Stycco Flex Rapid Curing Flexible Adhesive is used.

The benefits of using adhesive only are a speedier installation time and reduced noise during the installation period, ideal for situations where buildings are continually in use or for night time installations.

F. Ball & Co. Ltd have tested Stycco Flex with our aluminium and brass stair nosings and include our products in their Recommended Adhesive Guide.

Stycco Flex adhesive is engineered to secure our extrusions and stair nosings for the life of the installation, subject to the terms and conditions listed below.



### Terms & Conditions:

1. The installation must be carried out following the adhesive manufacturer's instructions meticulously.
2. The subfloor to which the stair nosing(s) are to be affixed must be sound, strong and level. The back of the stair nosing must be clean.
3. The type of stair nosing installed must be of the correct specification for the type of application. For guidance, please contact our sales office.
4. The installation must be maintained in accordance with our maintenance guide for the stair nosings.
5. The installation must not be subject to unreasonable force, contamination, abuse or vandalism.
6. For heavily trafficked stairs we still advise the use of mechanical fixings as well as adhesive. See our range of concealed fixing stair nosings for attractive methods of mechanical fixing.
7. Before any claim will be examined, the contractor must supply us with a copy of the invoice for the stair nosings, a copy of the invoice for the adhesive and a copy of the works instructions given by the contractor to the installing fitter.
8. CAT will not accept any claim for bond failure of adhesive fix stair nosings unless all of the above is observed and followed.
9. CAT will not accept any claim for consequential loss.

**Access to the stairs should only be permitted when the adhesive/mortar has had time to fully cure.**



CAT \*recommends the use of STYCCO FLEX to fix any of its extensive range of stair nosings, stair edgings and stair insert products.

STYCCO FLEX is a rapid curing flexible adhesive with excellent gap filling properties that can be used outside as well as inside.

\*subject to following the instructions given by F. Ball and Co Ltd in their STYCCO FLEX product technical data sheet, safety data sheet and installation guidelines, available in full from: [www.f-ball.com](http://www.f-ball.com)

**Made with Precision, Finished with Care**

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